

## SCOPE OF ACCREDITATION

### Heat Treating

**Ramp Surface Coatings Ltd**  
Boundary Avenue  
Yeovil, BA22 8UU  
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

### AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Aluminum Alloys (Must be selected if Aluminum is Heat Treated)

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Aluminum Alloys from –2

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Martensitic

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other – Steels

Stress Relieve – Customer Specs

Stress Relieve – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stress Relieve

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Titanium Alloys

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

Industry Spec – Other – Vacuum Heat Treating

**AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)**

U1 Honeywell Aerospace

**AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)**

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

**AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)**

Conductivity – Customer Specs

Hardness – Vickers – Check any applicable boxes

Industry Spec – Other

**AC7102/8 Rev C - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 20-Jul-2025)**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

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