

SCOPE OF ACCREDITATION

Chemical Processing

Ramp Surface Coatings Ltd
Boundary Avenue, Lufton
Yeovil, BA22 8UU
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)

AC7108/02 – Etch Inspection Processes and Pre–Penetrant Etch – AC7108/2 must also be selected

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/10 – Electroless Plating – AC7108/10 must also be selected

Abrasive Blasting in Support of Other Chemical Processes

Dry Blasting

General Cleaning and Pre–Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)

Solvent Cleaning

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings as an Internal Rework Process

Inorganic Coatings

AC7108/2 Rev H - Nadcap Audit Criteria for Etch Inspection Processes (Anodic Etch, Blue Etch, Anodize, Local, Macrostructure, Nital/Temper) and Pre-Penetrant Etch (to be used on audits on/AFTER 12-Jun-2022)

Pre–Penetrant Etch

Immersion – Pre–Penetrant

AC7108/4 Rev D - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To be used on audits on/AFTER 01-Mar-2026)

Solution Analysis in Support of AC7108

Testing Performed Internally in Support of the Chemical Process Accreditation

- B05 – Salt Spray Testing in Support of AC7108
- B12 – Adhesion Testing (Bend Test) in Support of AC7108
- B16 – Dimension and Thickness Measurement in Support of AC7108
- B20 – Copper Sulfate / Porosity Testing in Support of AC7108
- B23 – Other Testing in Support of AC7108

AC7108/10 - Nadcap Audit Criteria for Electroless Plating (to be used on audits on/after 5 June 2016)

Nickel